

AK Series FACT SHEET

Low Energy Brackish Water RO Elements

The A-Series family of proprietary thin-film reverse osmosis elements is characterized by high flux and high sodium chloride rejection. AK Low Pressure Brackish Water Elements are selected when high rejection and low operating pressures are desired. These elements allow significant energy savings since good rejection is achieved at operating pressures as low as 100 psi (689 kPa).

Table 1: Element Specification

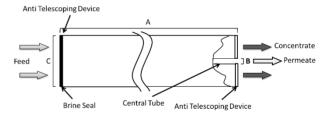
Membrane A-series, thin-film membrane (TFM)

| Model | Average Permeate Flow gpd (m³/day) (1)(2) | Average NaCl Rejection | Minimum NaCl Rejection (1)(2) |
|-------------|--|------------------------------|--|
| AK2540TM | 750 (2.8) | 99.0% | 98.0% |
| AK4040C | 2,300 (8.7) | 99.0% | 98.0% |
| AK4040FM | 2,200 (8.3) | 99.0% | 98.0% |
| AK4040TM | 2,200 (8.3) | 99.0% | 98.0% |
| AK8040F | 10,000 (37.9) | 99.0% | 98.0% |
| AK8040F 400 | 11,000 (41.6) | 99.0% | 98.0% |
| AK8040F 440 | 12,000 (45.4) | 99.0% | 98.0% |

⁽¹⁾ Average salt rejection after 24 hours operation. Individual flow rate may vary $\pm 20\%$.

Table 2: Element Properties (3)

| Model | Membrane area ft ² (m ²) | Outer wrap | Part Number |
|-------------|--|------------|----------------|
| AK2540TM | 27 (2.5) | Tape | 1206802 |
| AK4040C | 90 (8.4) | Cage | 1223696 |
| AK4040FM | 85 (7.9) | Fiberglass | 3039082 |
| AK4040TM | 85 (7.9) | Tape | 3039149 |
| AK8040F | 365 (33.9) | Fiberglass | 3039160 |
| AK8040F 400 | 400 (37.2) | Fiberglass | 3039161 |
| AK8040F 440 | 440 (40.9) | Fiberglass | 3194308 |



Note: **4040C elements do not feature brine seal.

Figure 1: Element Dimensions Diagram – Female

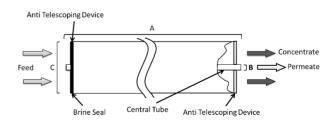


Figure 2: Element Dimensions Diagram - Male

⁽²⁾ Testing conditions: 500ppm NaCl solution at 115psi (793kPa) operating pressure, 77°F (25°C), pH7.5 and 15% recovery.

Table 3: Dimensions and Weight (3)

| | Туре | Dimensions, Inches (cm) | | | Boxed |
|----------------|--------|--------------------------------|-----------------|---------------|---------------------|
| Model | | А | В | С | Weight Ibs. (kg) |
| AK2540 | Male | 40.0 (101.6) | 0.75 (1.9) | 2.4 (6.1) | 5 (2.3) |
| AK4040C | Female | 40.0 (101.6) ⁽⁴⁾ | 0.625 (1.59) | 3.9 (9.9) | 9 (4) |
| AK4040FM | Male | 40.0 (101.6) | 0.75 (1.9) | 3.9 (9.9) | 9 (4) |
| AK4040TM | Male | 40.0 (101.6) | 0.75 (1.9) | 3.9 (9.9) | 9 (4) |
| AK8040F | Female | 40.0 (101.6) | 1.125 (2.86) | 7.9 (20.1) | 35 (16) |
| AK8040F 400 | Female | 40.0 (101.6) | 1.125 (2.86) | 7.9 (20.1) | 35 (16) |
| AK8040F 440 | Female | 40.0 (101.6) | 1.125 (2.86) | 7.9 (20.1) | 35 (16) |

Table 4: Operating and CIP Parameters (3)

| Typical Operating Pressure | 100 psi (689 kPa) | |
|-------------------------------|--|--|
| Typical Operating Flux | 10-20 GFD (15-35LMH) | |
| Maximum Operating Pressure | 600 psi (4,136 kPa) | |
| Maximum Temperature | Continuous operation: 122°F (50°C), Clean In Place (CIP): 122°F (50°C) | |
| pH Range | Optimum rejection: 7.0-7.5, Continuous operation: 2.0-11.0, Clean In Place (CIP): 1.0-13.0 (5) | |
| Maximum Pressure Drop | Over an element: 15 psi (103 kPa) Per housing: 50 psi (345 kPa) | |
| Chlorine Tolerance | 1,000+ ppm x hours, dechlorination recommended | |
| Feedwater | NTU < 1 SDI ₁₅ < 5 | |

⁽³⁾ Element properties and parameters are indicative numbers. Specific values by element may vary within normal element manufacturing tolerances.

⁽⁴⁾ Includes interconnector, refer to Technical Bulletin TB1206.(5) Refer to Cleaning Guidelines Technical Bulletin TB1194.